

9090 Nieman Road • Overland Park, KS 66214 • (913) 888-7340 • Toll Free: 877-932-3645 • info@infinityfoils.com • infinityfoils.com

## Silver Cover Film

**Product Data Sheet** 

## **Specifications**

Face Stock (without adhesive) 2 mil (.002) topcoated bright silver metallized polyester

> 42 lbs/in. MD 40 CD ASTM D-882 Tensile: **Elongation:** 110% MD 90 CD ASTM D-882 Caliper: 0.002 Inches ± (2.0 mil) TAPPIT-411

**Adhesive** Permananet acrylic emulsion with excellent adhesion

to most common substrates

0.001 inches ± 10% TAPPI T-411 Thickness:

**Peel Adhesion:** 1.9 lbs/in PSTC-1 (30 min. applied)

Minimum Application +45° F (7° C) CTM #45 Curwood **Temperature Ranges:** 

Service Ranges -65° F to  $+200^{\circ}$  F (-54° C to  $+93^{\circ}$  C)

Polyester film dry surface

Liner White kraft polyethylene coated on both sides; provides

excellent mositure stability and tear resistance for kiss cutting.

Caliper: 0.0069 inches ± 10% TAPPI T-411

**Basis Weight:**  $(24" \times 36"/500 \text{ sheets}) 90 \text{ lbs} \pm 10\% \text{ TAPPIT-410}$ 

**Total Caliper:**  $0.0099 \text{ inches } \pm 10\% \quad (9.9 \text{ mils})$ 

**Printing Process:** Printable by offset lithography and screen printing pro-

> cesses with compatible ink systems. Consult with your ink supplier. Use and oxidizing ink and a minimum fountain solution. Do not use glycerin in solution fountain. A pH of 5.0-5.5 is recommended. Use small lifts to avoid set-off problems. If using a spray powder, 25–30 micron size is

recommended.

## Storage and Shelf Life Requirements

One (1) year when stored in 70° F and 50% R.H.

## **Product Application**

Decals; signs; markings and nameplates requiring a highpolished, bright silver appearance for durable and/or

outdoor exposure